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## **Vestil Manufacturing Corporation**

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Ergonomic Solutions -

Revised 0806

A company dedicated to solving ergonomic and material handling problems since 1955

## OWNER'S MANUAL

SELF ELEVATING TABLE MODEL ETS-460

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## **WARNINGS & SAFETY INSTRUCTIONS**

## Read owner's manual completely before operating unit!

- · Never load the unit unless you are watching it.
- Do not operate unless all guards are in place and secure.
- Keep hands and feet clear of all moving parts.
- Never exceed the maximum loading capacity of 460 lbs.
- Load must be evenly distributed on table to insure stability.
- · Consult factory for uneven loading.
- Always operate unit on a level surface to insure stability.
- · Always apply wheel brakes when unit is not been moved.
- Use caution in moving a loaded cart; avoid obstructions and floor defects.
- Always be sure that all of the springs in use are securely attached to their hanger bars.
- Always leave at least four (4) springs in use at all times.
- · Remove weight before working on unit.
- · Never go under platform if there is weight on unit.
- Use only maintenance parts supplied or approved by the manufacturer.
- Consult factory if adding or performing any modification to the original equipment.
- Make sure all operator safety labels are in place (p.4).
- Failure to follow these guidelines may result in personal injury or death.

## RECEIVING INSTRUCTIONS

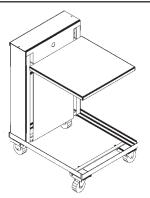
Every unit is thoroughly tested and inspected prior to shipment. However, it is possible that the unit may incur damage during transit. If damage is noticed when unloading, make a note of it on the **BILL OF LADING**. Remove all packing and strapping material, then inspect the unit again for damage. **IF DAMAGE IS EVIDENT**, **FILE A CLAIM WITH THE CARRIER IMMEDIATELY!** 

## MODEL NUMBER AND CAPACITY

The model number, serial number and capacity is inscribed on the nameplate. Please remember to include these numbers in any correspondence with your dealer or the factory.

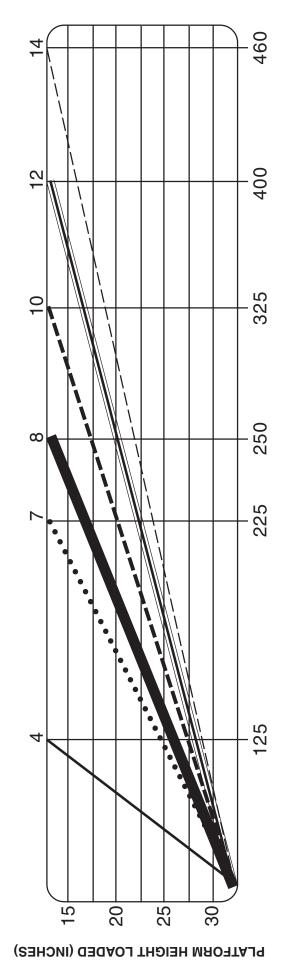
## **OPERATING INSTRUCTIONS**

- 1) Position the work table near desired work area.
- 2) Lock back casters.
- 3) Determine initial total weight of the items that are to be placed on table.
- 4) Refer to the provided load chart for the proper number of springs to use.
- 5) Remove the front cover and unhook the number of springs that are not going to be used from the bottom spring hanger bars. Properly unhooked springs can be left hanging from the top spring hanger bars.
- 6) Replace the front cover.
- 7) Place the previously specified load on table.
- 8) At the end of each run of parts, remove the front cover and rehook all 14 springs to the bottom spring hanger bars.
- 9) Replace the front cover.



SELF ELEVATING TABLE MODEL ETS-460

## **NUMBER OF SPRINGS**

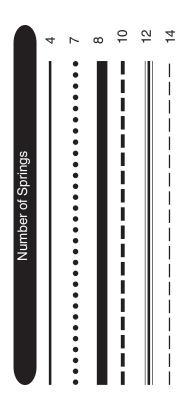


# WEIGHT (POUNDS) ON PLATFORM

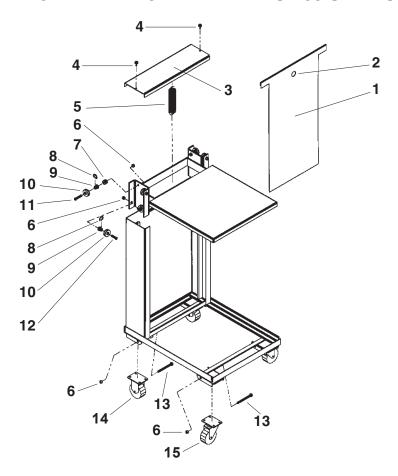
# **MODEL ETS-460 LOAD CHART & SPRING GUIDE**

This chart is helpful in determining the number of springs necessary to counterbalance your load requirement.

- 1.) Determine the Maximum Weight of your application.
- 2.) Using the line graph, locate the closest line intersecting the weight.
  - 3.) Reference this line to the **Number of Springs** required to counterbalance loaded table.



## **SPRING ELEVATING TABLE • ETS-460 SERIES**



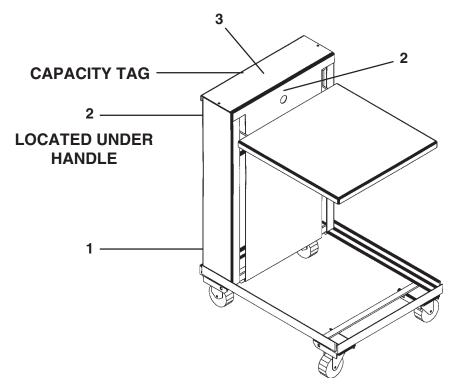
PARTS IDENTIFICATION
SELF ELEVATING TABLE • ETS-460 SERIES

KIT NO.	ITEM NO.	DESCRIPTION	ENGINEER NO.	PART NO.	QTY.
	1	Front cover panel	21-014-002	ETS-FCP	1
	2	Lifting hole grommet	01-034-021	ETS-LHG	1
	3	Top plate / top spring bar assembly	21-514-020	ETS-TPABA	1
Α	4	Screw, 1/4"-20 x 3/4"(thread cutting HWH-type F)	32408	ETS-SCRW	2
	5	Extension spring	21-146-003	ETS-EXTSP	14
A,B	6	Nylock nut, 3/8"-16	a/k	a/k	8
В	7	Spacer bushing, 3/8" ID x 7/8" OD x 0.688"	21-113-020	ETS-NYLN	4
В	8	"E" clip, 5/8" shaft dia.	5133-62	ETS-ECLP	8
В	9	Bolt-on bearing post	21-113-021	ETS-BOBP	8
В	10	Roller bearing (MFG. EQUIP & SUPPLY)	6203-2RS	ETS-RLRB	8
A,B	11	Bolt, 3/8"-16 x 2 1/4" (BHSCS) a/k		a/k	4
A,B	12	Bolt, 3/8"-16 x 1 3/4" (BHSCS)	a/k	a/k	4
A,C	13	Bolt, 3/8"-16 x 5"	a/k	a/k	4
С	14	Wheel, caster (rigid)	16-132-003	ETS-CSTRR	2
С	15	Wheel, caster (swivel w/ brake)	16-132-002	ETS-CSTRSWB	2
	А	Bolt Kit (includes 4,6,11-13)	21-154-001	ETS-KITA	1
	В	Bearing Kit (includes 6-12)	21-154-002	ETS-KITB	1
	С	Caster Kit (includes 13-15)	21-154-003	ETS-KITC	1

A/L Available at local hardware store

## WARNING LABEL IDENTIFICATION

MAKE SURE ALL WARNING LABELS ARE IN PLACE!



205 FOR USER INSTRUCTIONS OR QUESTIONS CONTACT PARA INSTRUCCIONES DE USO Ó CONSULTAS CONTACTAR POUR INSTRUCTIONS OU QUESTIONS SUPPLÉMENTAIRES CONTACTER T & S EQUIPMENT CO. • P.O. BOX 496 ANGOLA, IN 46703 • 260-665-9521

2	<b>A</b> WARNING	AVISO	<b>A</b> AVERTISSEMENT	
	KEEP CLEAR	MANTENGASE	SE TENIR À DISTANCE LORS	
	WHEN IN USE	ALEJADO CUANDO SE	DU FONCTIONNEMENT	
	VVIIEIV IIV OOE	ESTA OPERANDO	<b>220</b> )	

\*Product safety signs or labels should be periodically inspected and cleaned by the product users as necessary to maintain good legibility for safe viewing distance. ANSI 535.4 (10.21) Contact manufacturer for replacement

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## **A** CAUTION DO NOT OBSTRUCT PLATFORM

## A PRECAUCION

NO OBSTRUYA LA PLATAFORMA

NE PAS ENCOMBRER LA PLATE-FORME

T & S Equipment Co.

Ph. (260)665-9521 Fax (260)665-1339

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labels.

## E N G L I S H

## LIMITED WARRANTY

ONE YEAR LIMITED WARRANTY. The manufacturer warrants for the original purchaser against defects in materials and workmanship under normal use one year after date of purchase. (Not to exceed 15 months after date of manufacture.) Any part which is determined by the manufacturer to be defective in material or workmanship and returned to the factory, shipping costs prepaid, will be, as the exclusive remedy, repaired or replaced at our option. Labor costs for warranty repairs and/or modifications are not covered unless done at manufacturer's facilities. Any modifications performed without written approval of the manufacturer may void warranty. This limited warranty gives purchaser specific legal rights which vary from state to state.

LIMITATION OF LIABILITY. To the extent allowable under applicable law, the manufacturer's liability for consequential and incidental damages is expressly disclaimed.

The manufacturer's liability in any event is limited to, and shall not exceed, the purchase price paid. Misuse or modification may void warranty.

WARRANTY DISCLAIMER. Our company has made a diligent effort to illustrate and describe the products shown accurately; however, such illustrations and descriptions are for the sole purpose of identification, and do not express or imply a warranty that the products are merchantable, or fit for a particular purpose, or that the products will necessarily conform to the illustrations or descriptions.

The provisions of the warranty shall be construed and enforced in accordance with the UNIFORM COMMERCIAL CODE and laws as enacted in the State of Indiana.

DISPOSITION. Our company will make a good faith effort for prompt correction or other adjustment with respect to any product which proves to be defective within the Limited Warranty. Warranty claims must be made in writing within said year.

## SERVICE RECORD

DATE OF SERVICE:/  WORK DONE BY:  SERVICE PERFORMED:	DATE OF SERVICE:/  WORK DONE BY:  SERVICE PERFORMED:
DATE OF SERVICE:/  WORK DONE BY:  SERVICE PERFORMED:	DATE OF SERVICE:/  WORK DONE BY:  SERVICE PERFORMED:
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